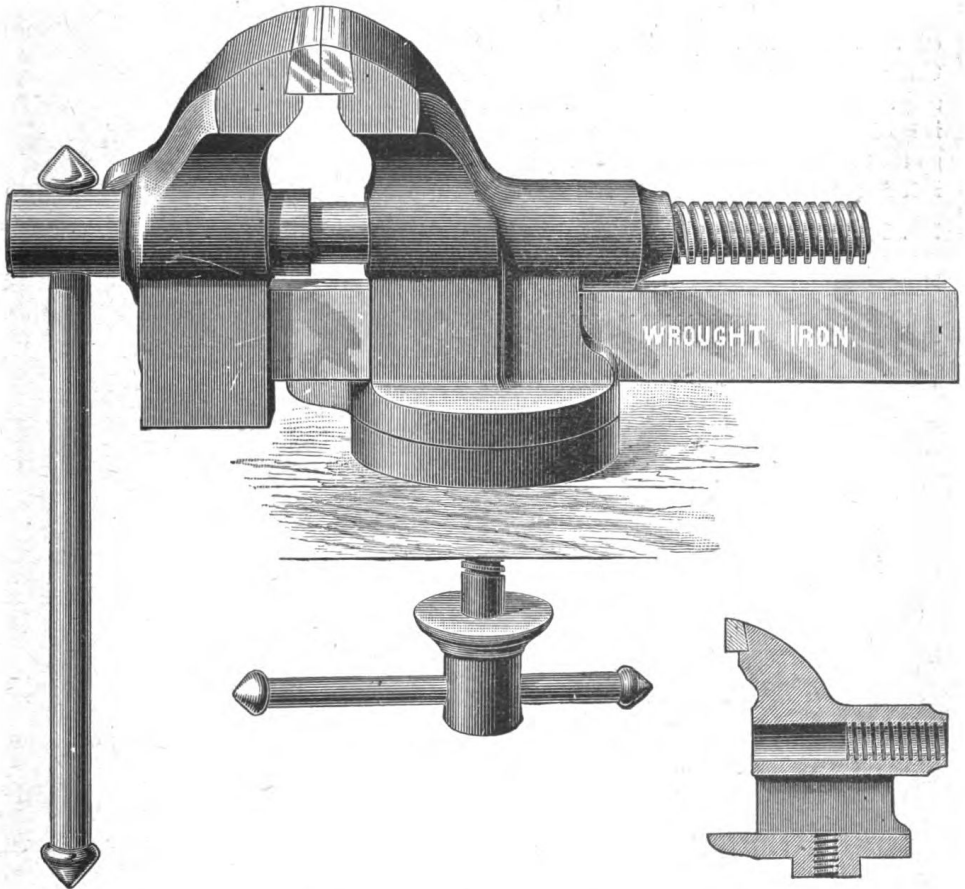


MERRILL'S PARALLEL SWIVEL VISE.



This Vise is excelled by none for heavy machine or railroad shop work.

For a chipping vise it is superior, the jaws being extra heavy, they cannot be broken with a hand hammer.

The screws are large, with a strong, square thread, and well fitted to the solid box.

The threaded part of box in each size vise, is as long as the jaws are wide, thus securing durability.

The Wrought Iron Bar below the screw is planed parallel, firmly secured in front jaw, and well fitted to pocket in back jaw. The steel jaws are so arranged as to be easily replaced should they become injured or worn. This arrangement makes a strong, compact and solid vise, one that will last many years of daily use.

| Width of Jaw. | Opens. | Weight. | Size of Wrought Bar. | Diam. of Screw. | Price. |
|---------------|--------|----------|----------------------|-----------------|---------|
| 4 in. | 8 in. | 36 lbs. | 2 1-4 x 1 1-4 | 1 1-8 in. | \$11 00 |
| 5 in. | 9 in. | 80 lbs. | 2 1-4 x 1 1-4 | 1 3-8 in. | 13 00 |
| 6 1-2 in. | 10 in. | 125 lbs. | 2 1-2 x 1 1-2 | 1 5-8 in. | 17 00 |
| 8 in. | 12 in. | 165 lbs. | 3 x 1 1-2 | 1 5-8 in. | 22 00 |